

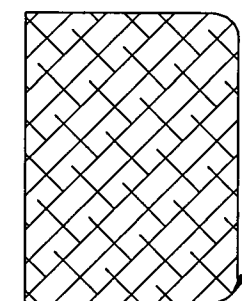
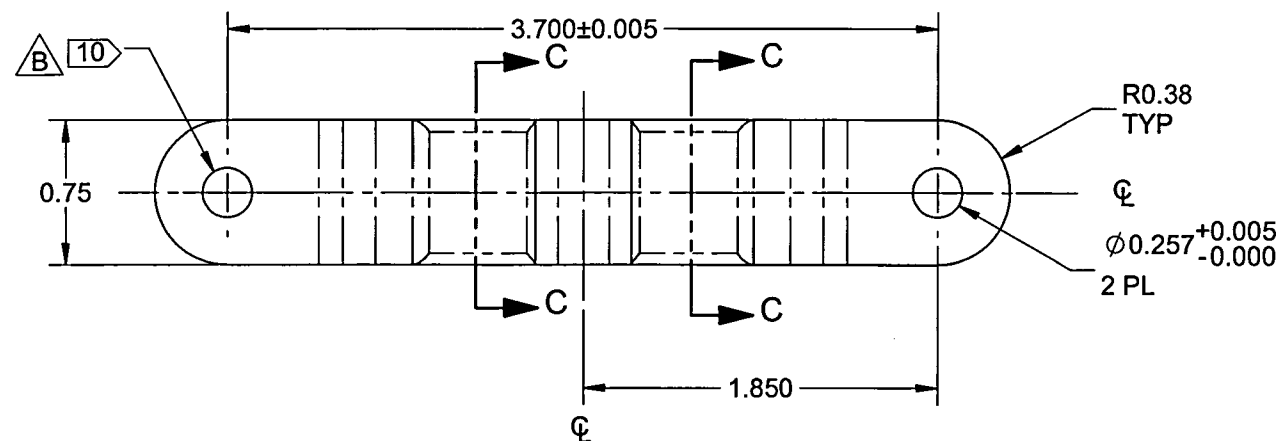
- NOTES:**
- 1) MATERIAL: MAKE FROM D4921-XXX LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
 - 7) WEIGHT: 0.20 lbs
 - 8) REPLACES GENEVA P/N G13013-6
 - 9) MACHINE TO SIZE
 - 10) MASK HOLES PRIOR TO POWDER COAT

D4854-3 LOWER BRACKET

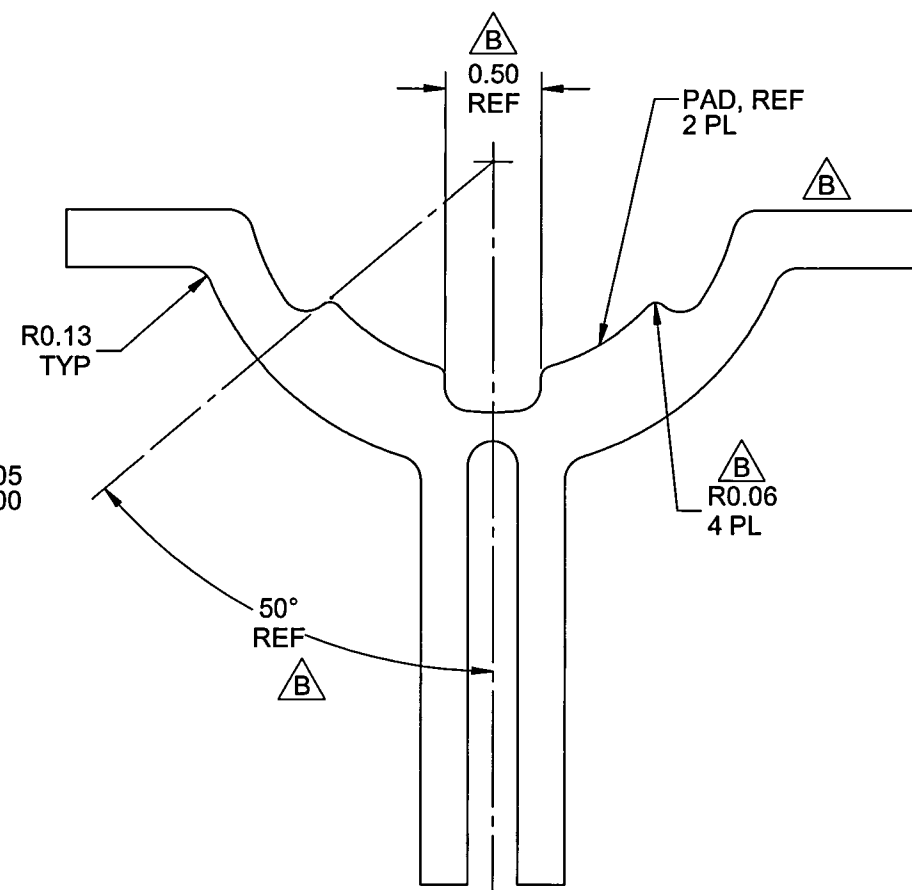
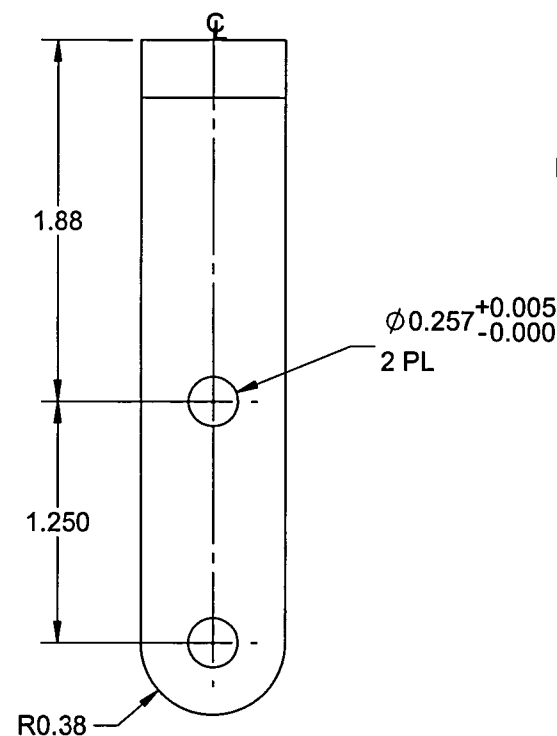
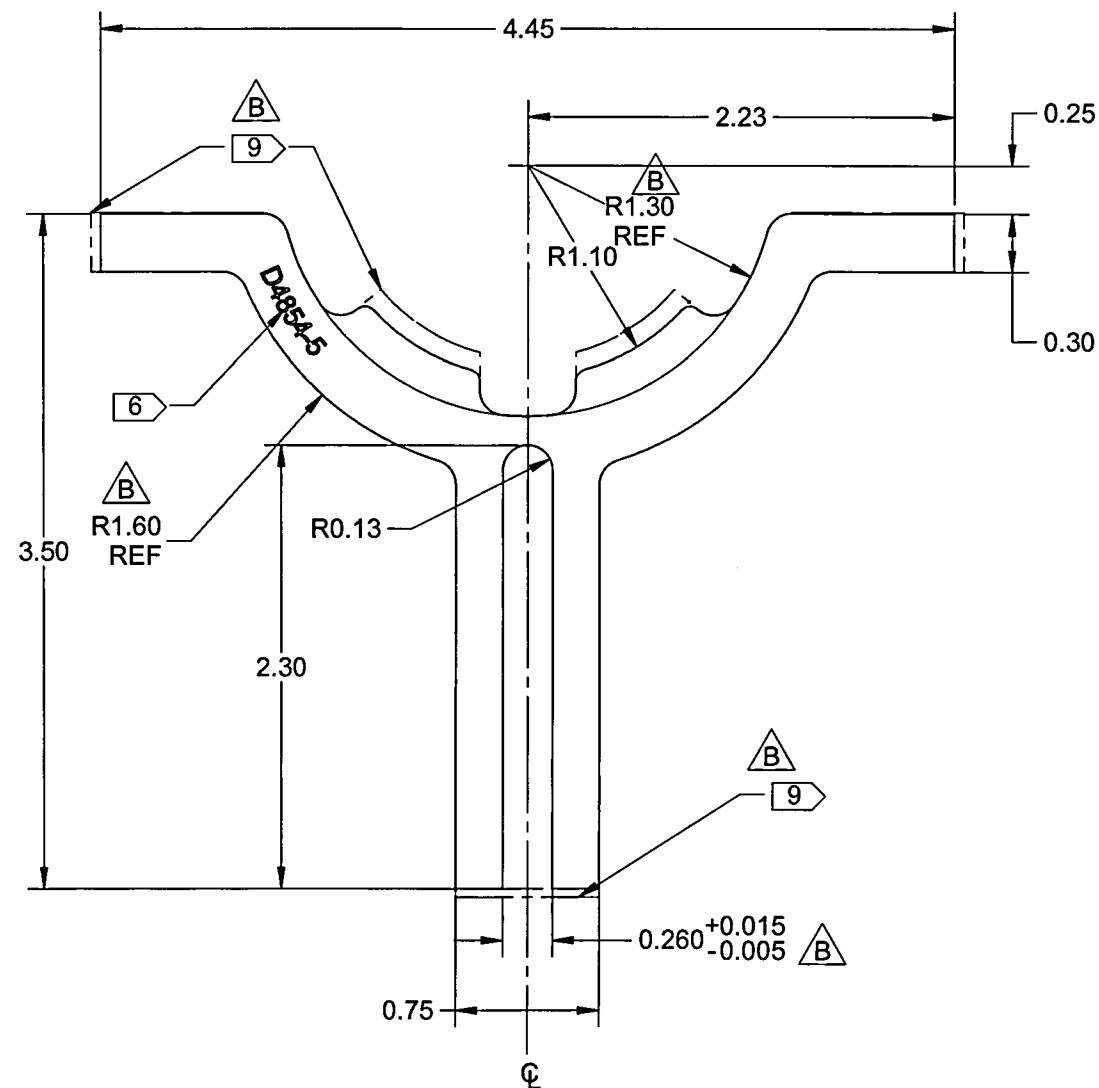
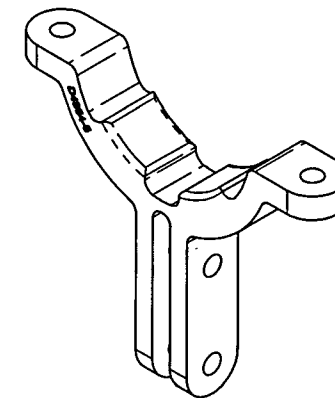
RELEASED
2017-09-28

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4854	SHEET 2 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LOWER BRACKET	NTS
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SECTION C-C
SCALE 2X



NOTES:

- 1) MATERIAL: MAKE FROM D4921-XXX LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
- 7) WEIGHT: 0.20 lbs
- 8) REPACES GENEVA P/N G13013-8
- 9) MACHINE TO SIZE
- 10) MASK HOLES PRIOR TO POWDER COAT

D4854-5 LOWER BRACKET

RELEASED
2017-09-28

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4854	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LOWER BRACKET	NTS
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